

10 STEP TONER QUALITY ASSURANCE PROCESS



1. INCOMING RAW MATERIALS INSPECTION

All materials, drums, toner, blades, PCR's, magnetic rollers, etc... are verified against our stringent standards before they reach the production floor.



2. SORT & GRADE

All empty cartridges are sorted and graded. Only premium empty cartridges are used in our products. This assures optimum quality of the finished product.



3. RECYCLE

All used packaging materials, used hopper, and non-conforming components are disassembled and recycled to help protect our environment.



4. SPLIT & CLEAN

Premium empty cartridges are carefully disassembled and cleaned with our unique state-of-the-art process. Through automation we can precisely split the toner hopper with custom splitting equipment and prepare them for the sealing phase.



5. DIGITAL AUTO FILLING

State-of-the-art automated filling equipment is used to ensure precise fill weights for each cartridge. Toner hoppers are filled with premium toners, which are technically matched to the OPC's (drum) for optimum yields and printer performance.



6. SEALING

Each toner hopper is sealed with an OEM style seal. Our quality sealing process ensures a leak-proof cartridge and ease of installation for the consumer.



7. ASSEMBLY

Our factory-trained technicians assemble all cartridges with OEM grade compatible components (up to 75% new components are used in each cartridge.) The assembly process includes installation of pre-qualified drum, wiper blade, doctor blade, PCR and magnetic roller.



8. 100% POST TESTING

Each and every cartridge is post tested utilizing industry standard print tests to ensure outstanding performance and quality.



9. PACKAGING

All cartridges receive a final inspection to assure they conform with our quality standards. Cartridges are cleaned, polished, heat-sealed in a static resistant bag then boxed. A full set of instructions and warranty information is included.



10. QUALITY CONTROL

Each step in our manufacturing process is monitored by dedicated Quality Control experts. Each step in our production process undergoes regular and spot inspections to ensure our products will meet the expectations of the consumer.

HOW WE BUILD THE
QUALITY YOU DEMAND
INTO EVERY PRODUCT

There are no shortcuts to quality. Every replacement toner cartridge we offer must first go through a comprehensive 10-step process to make sure it lives up to your highest standards.

